

מצוינות תפעולית כמנוף לשיפור התחרותיות והרווחיות של חברות גלובליות "שרשרת אספקה – אופנה חולפת או בסיס איתן לניהול בתנאי שוק משתנים"

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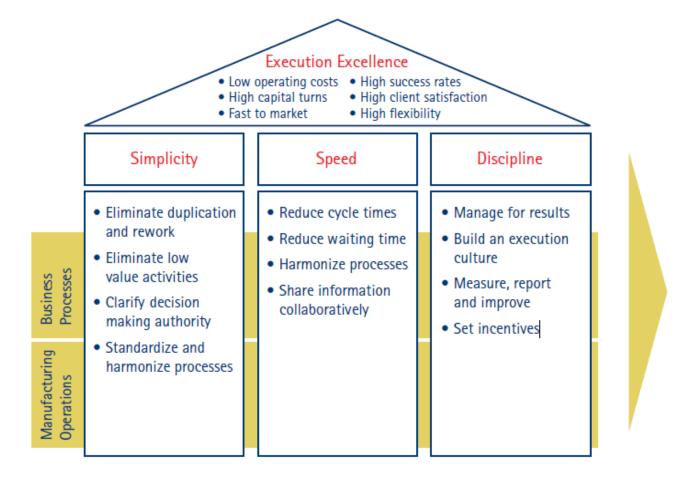
How to create a decisive competitive advantage

Market

Operations



What capabilities do we need to outexecute the competition?



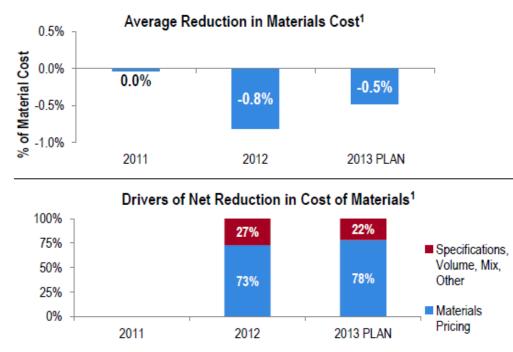
Supporting Methods:

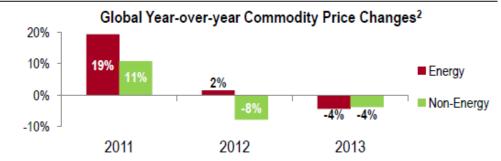
- Process Harmonization
- Lean Six Sigma
- Complexity Management
- Kaizen
- Etc.

3



Material cost reduction





Organizations were able to
improve 2012 margins
through a nearly 1%
reduction in the cost of
materials – the largest
component of cost in many
industry segments

Source1 : Hackett Group Source2: World Bank Commodity Price Forecast Jan 15, 2013



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-0.9%

2011

-1.8%

2012

1.0%

0.5%

0.0%

-0.5%

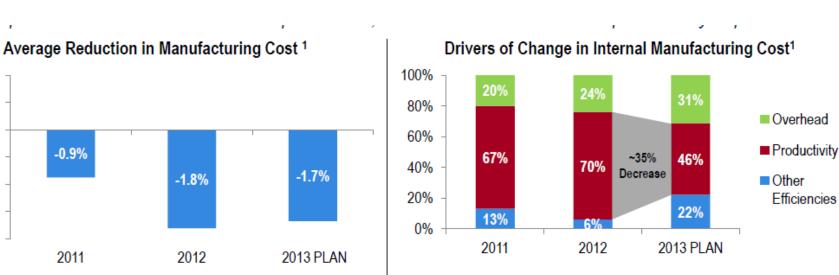
-1.0%

-1.5%

-2.0%

% of Manufacturing Cost

Manufacturing cost reduction

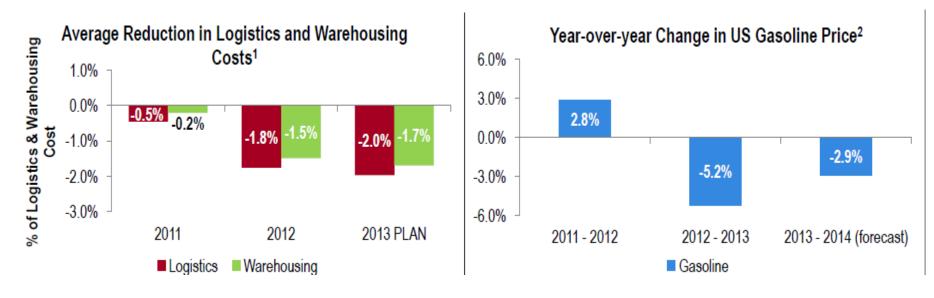


Companies reduced internal manufacturing costs by nearly 2% in **2012** and in 2013 plans include similar levels of improvement, but the focus shifts from productivity improvements



Logistic and Warehousing cost reduction





- Warehousing: Companies have begun to optimize their existing distribution networks; the result was almost 1.5% savings in 2012, and 1.7% savings will be expected in 2013
- Logistics: Sourcing improvements & low fuel costs enabled 1.8%
 logistics savings in 2012



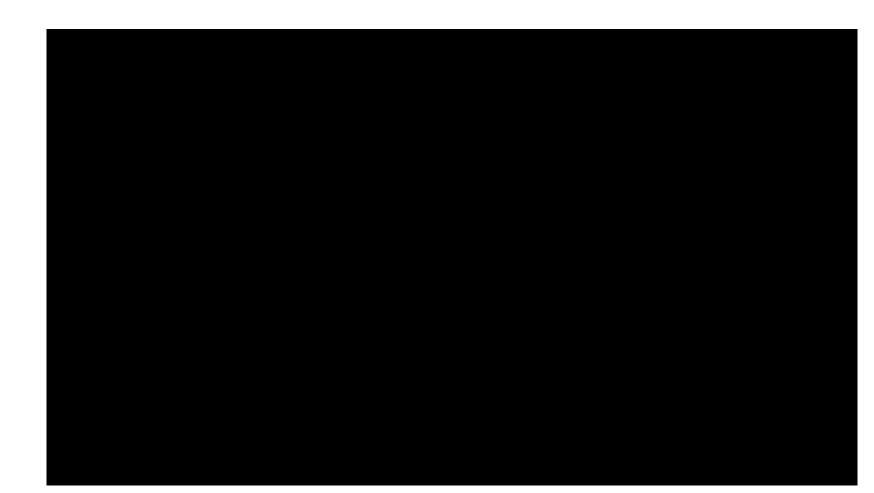
Who we are















<u>R&D</u>

קשר הדוק ומפרה עם מפעלי החברה -

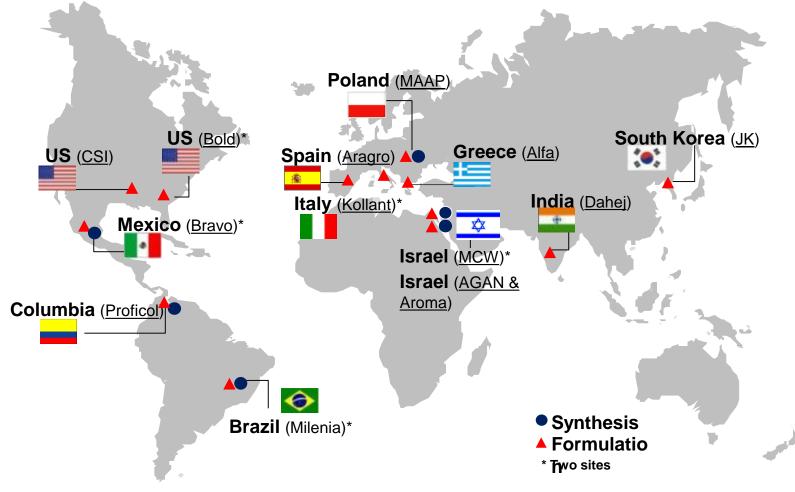
<u>ייצור</u>

- שיפור תהליכים -
- הקטנת עלויות לא ישירות 🕨
 - שיפור הטיפול האקולוגי



MAI - global manufacturing footprint

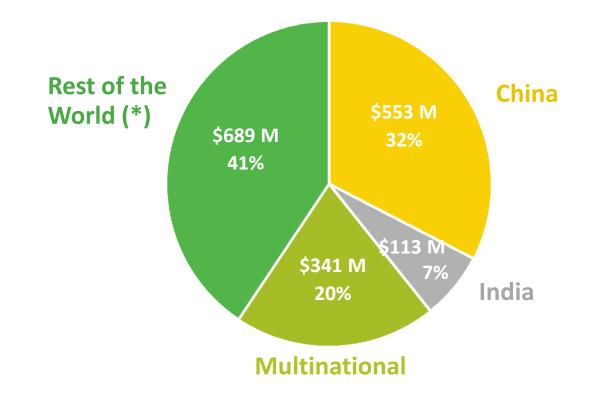
Cross collaboration and knowledge sharing :process, QC, Engineering, HSE across the globe





רכש: מערך רכש גלובלי / לוקאלי

Total 2012 procurement spend by sourcing country: \$1.7B



(*) Procurement from global and local suppliers in other countries



<u>לוגיסטיקה</u>

- מיקור חוץ של ניהול הלוגיסטיקה
- בחינת כל מערך האחסון והשינוע הלוגיסטי היבשתי

<u>שרשרת אספקה</u>

- שינוי המערך להגדלת גמישות האספקה 💻
 - הקטנה משמעותית של המלאי 📮
 - שיפור הזמינות 🕨

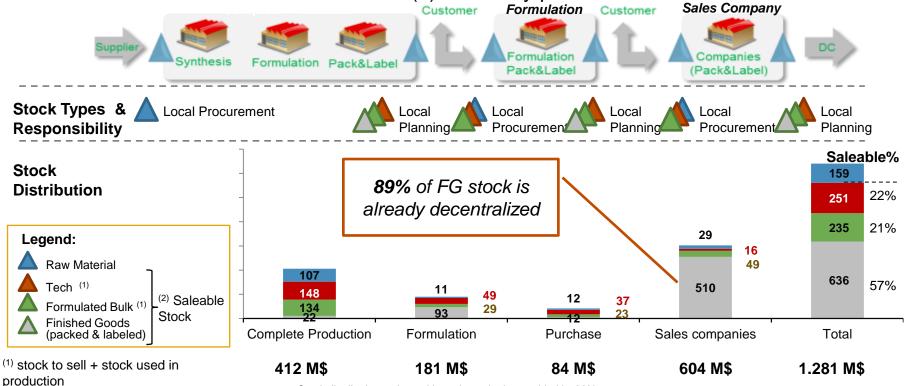


AS IS Overview

Physical locations, inventory distribution and kpi's

Stock data as of end May 2013

- Physical location of stock and stock format data are not managed centrally.
- Stock is mainly located near the customer already customized as SKU.
 - 54% of saleable stock(2) is already in the sales companies supply sup
 - 57% of saleable stock(2) is already packed and labeled



Stock distribution estimated based on criteria provided by MAI

On 3 Synthesis & 3 Formulation plants stock is not physically split between production and stock for distribution.



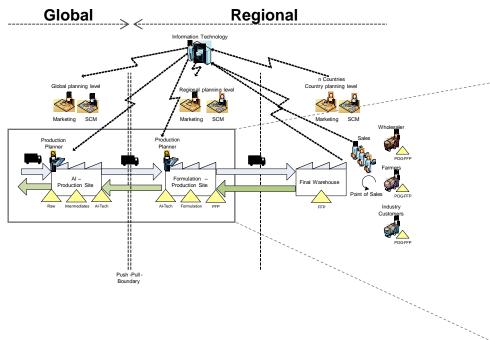
Best Practices Push/Pull boundary



In order to reduce planning complexity and independencies one can set a decoupling point between Tech-Planning and Formulation-Planning

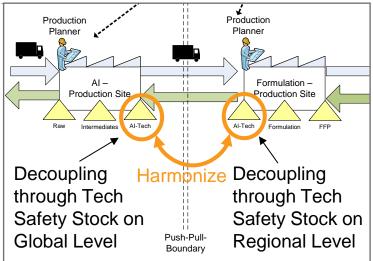
Simplified supply network

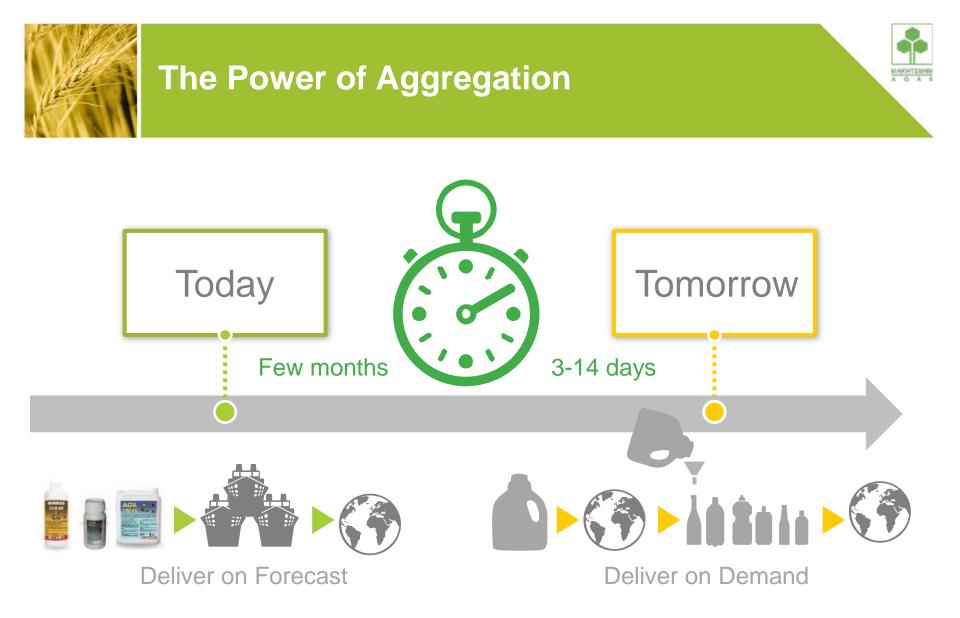
Focus only on Global Tech and regional formulation site.



Decoupling

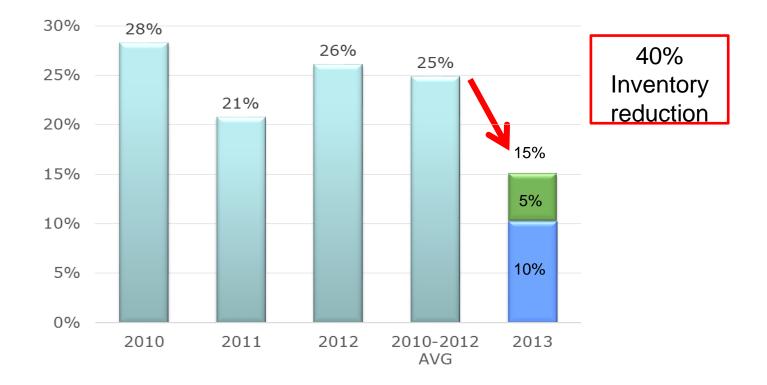
 The location in the product structure or distribution network where inventory is placed to create independence between processes or entities. Selection of decoupling points is a strategic decision.







 Country's EOS inventory for pilot's items in the last three years (% from total liters:(





איכות: ניצול שיפור האיכות להקטנת עלויות

הנובעות מאיכות





<u>דגשים ניהוליים</u>

- ראייה כוללת של כל מערך הייצור הגלובלי
- מאזן נכון בין ריכוז תהליכים לבין הפעילות המקומיות 🔹
 - טיפוח יחסי אמון 🕨



Thank You